	3 4	5 6	7 8	9 10 INDEX CHANGES	11       12         DATE       NAME         DATE       NAME         A       A         A       A         NON TOLERANCED DIMENSIONS       A         0.5       > 3       > 6       > 30       > 120       > 400        3      6      30      120      400       .1000       B
C D D C C C C C C C C C C C C C C C C C		60±1 (37.158)	1.5°±0.1°	8+0.5 4.6+0.5 4.60 <sup>5</sup> CUTTING LENGTH	RADII, CHAMFERS         ± 0.2 ± 0.5 ± 1 ± 1 ± 1 ± 1         ANGLES, DIM. OF THE SHORTER SIDE         > 10 > 50 > 120 > 400         bis 1050120400         ± 1° ± 30' ± 20' ± 10' ± 5'         C
F       REGRINDING INFO         G       TIP       O         G       OUTER DIAMETER       O         FLUTE       O       FLUTE       O         ADDING OF WORKING LENGTH       O       ADDING OF WORKING DIAMETER       O         H       DECOATING       O         1       2       D	3 4	5 6	MAPAL ©       TITLE         FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG       IIILE         ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY. AS FAR AS MAPAL DD DNOT REGISTER PROPERTY RIGHTS HEREUPON VET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS THE DRAWING AS WELL AS THE MATTERS ONLY BEADER OF THE PORPORTS REGISTION OF PROPERTY RIGHTS THE DRAWING AS WELL AS THE MATTERS ONLY BEADER OF THE PORPORTS REGISTION OF THE DRAWING NOR ROPES THEREOF MAY BE MADE ACCESSIBLE TO THINP DRAWING AS WELL AS THE MATTERS ONLY BEADER OF THE PORPORTS REGISTION TO SECRETCY AND USE RESTRICTIONS WILL BE PROSECUTED.       GENERAL TOLERA SIZE ISO 144405-1         7       8       1000000000000000000000000000000000000	MAPAL Präzisionswerkzeuge Dr. Kress KG ANCE ISO 2768-mH DIMENSIONS NOT SHOWN SCALE	Format A2           лосимент           NOCUMENT           NDEX           0014.08787-000-02-ED1           00           NDEX           0014.08787-000-02-ED1           00           00154.072           AAD           3115.4.172           AAD           YECHNICAL SPECIFICATION           11