









INDEX	CHANGES	DATE	NAME

NON TOLERANCED DIMENSIONS					
0.5 ...3	> 3 ...6	> 6 ...30	> 30 ...120	> 120 ...400	> 400 ...1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
RADII, CHAMFERS					
± 0.2	± 0.5	± 1	± 1	± 1	± 1
ANGLES, DIM. OF THE SHORTER SIDE					
bis 10 ± 1°	> 10 ...50 ± 30'	> 50 ...120 ± 20'	> 120 ...400 ± 10'	> 400 ± 5'	

- MEGA-QUADRO-DRILL-PLUS
- 30° HELICAL
- HP358
- WITH I.C.
- 
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M 2:1

MAPAL © FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG		TITLE MEGA-QUADRO-DRILL PLUS, SHANKFORM HAK, COATED			FORMAT
 <b>MAPAL</b> Präzisionswerkzeuge Dr. Kress KG		DATE OF ISSUE 2023-06-30	CREATED DKO	DOCUMENT 607838517-000-01-ED1	INDEX 00
		DATE	APPROVED	MATERIAL NUMBER 31053124	ORIGIN ALD
GENERAL TOLERANCE ISO 2768-mH SIZE ISO 14405-1		DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		SCALE 1:1	TECHNICAL SPECIFICATION SCD611-1500-2-4-140HA12-HP358
					SHEET 1/1