| INDEX | CHANGES | DATE | NAME |
|---|---|---|---|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

NON TOLERANCED DIMENSIONS

| 0.5 ...3 | > 3 ...6 | > 6 ...30 | > 30 ..120 | > 120 ..400 | > 400 .1000 |
|---|---|---|---|---|---|
| ± 0.1 | ± 0.1 | ± 0.2 | ± 0.3 | ± 0.5 | ± 0.8 |

RADII, CHAMFERS

| | | | | | |
|---|---|---|---|---|---|
| ± 0.2 | ± 0.5 | ± 1 | ± 1 | ± 1 | ± 1 |

ANGLES, DIM. OF THE SHORTER SIDE

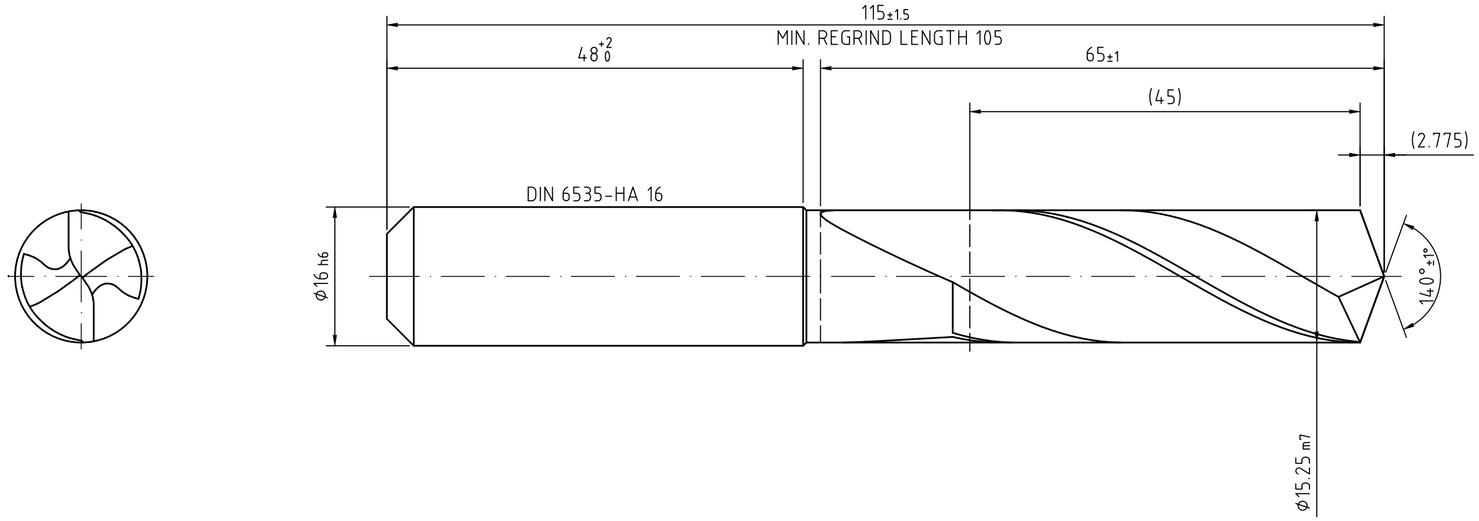
| bis 10 | > 10 ...50 | > 50 ...120 | > 120 ...400 | > 400 |
|---|---|---|---|---|
| ± 1° | ± 30' | ± 20' | ± 10' | ± 5' |

ECU-DRILL-STEEL

30° HELICAL

CUT MAT HP132

WITHOUT I.C.

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FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG

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MAPAL Präzisionswerkzeuge Dr. Kress KG

TITLE: ECU-DRILL-STEEL, SHANK FORM HA, COATED

| DATE OF ISSUE | CREATED | DOCUMENT | INDEX |
|---|---|---|---|
| 2022-08-08 | DKO | 607763449-000-01-ED1 | 00 |
| DATE | APPROVED | MATERIAL NUMBER | ORIGIN |
| | | 30421335 | ALD |

FORMAT: A2

GENERAL TOLERANCE ISO 2768-mH
SIZE ISO 14405-1 Ⓔ

DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS

SCALE: 2:1

TECHNICAL SPECIFICATION: SCD360-1525-2-2-140HA03-HP132

SHEET: 1/1

BLATT/MAP/S.A2