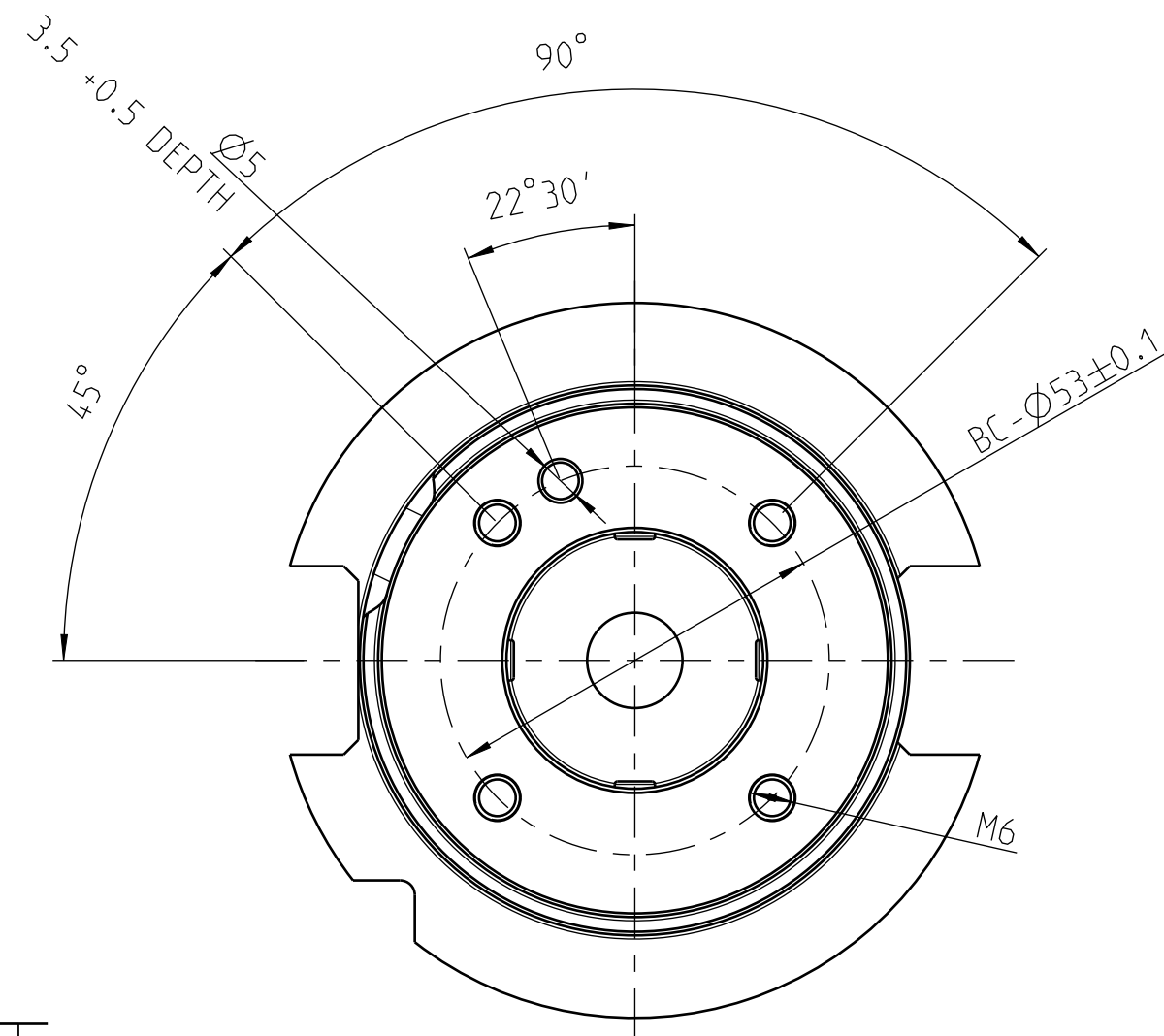
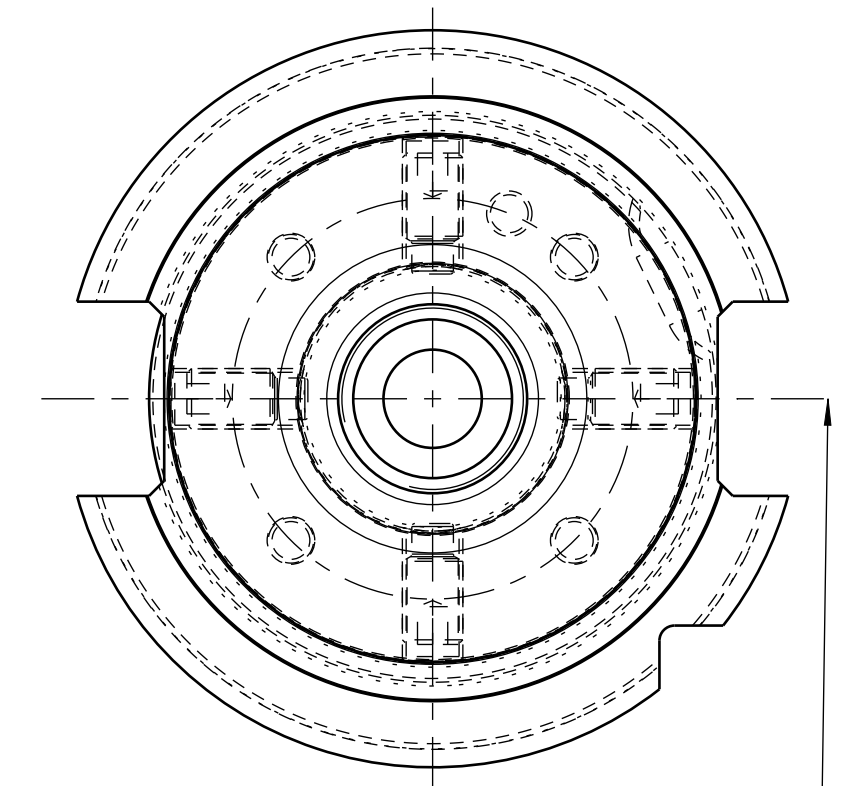
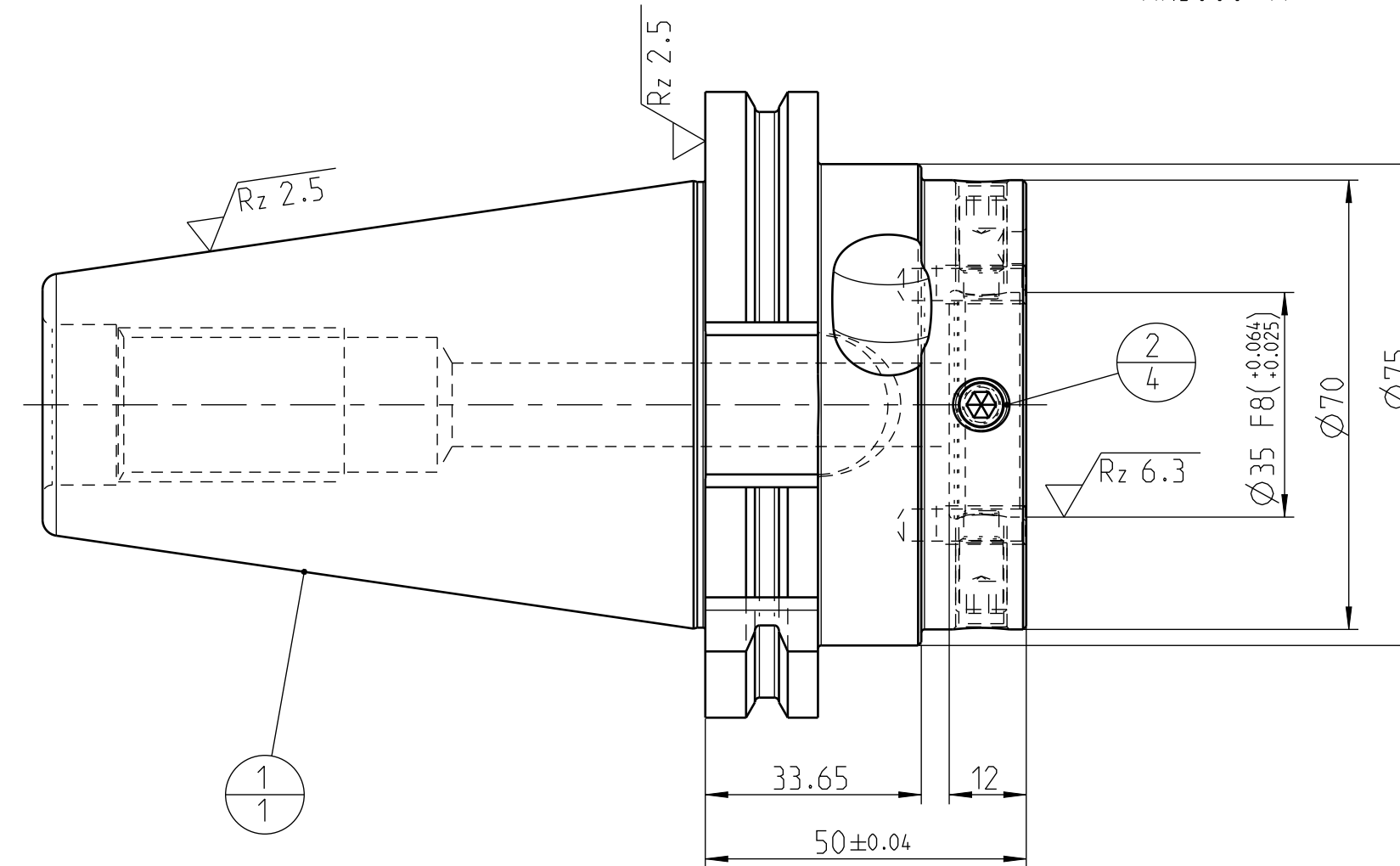


9		10		11		12	
SPARE PARTS	ALLOCATION OF PARTS	INDEX NO.	CHANGES			DATE	NAME
	DIAMETER						



MN683-AD50-FC
PER MN683-BL2

MODULE 70
MN5000-14



POSITION OF CUTTING EDGE
FOR TOOL WITH SINGLE CUTTING EDGE

 $R_z \ 25$

 $R_z \ 6.3$
 $R_z \ 2.5$

CASE HARDENED HRC 60 ± 2
 DEPTH OF CASEHARDENING 0.8
 THREAD SOFT

2	4		10075355	THREADED PIN	S.ISO 4028-M8X1X16-45H-KLF					
1	1			BODY						
PART	TYP	QUAN.	UT	MATERIAL NUMBER	DESCRIPTION	TECHNICAL SPECIFICATION	CUSTOMER NUMBER			
BALANCE GRADE DIN ISO 1940-G 2.3 (COMPLETE ASSEMBLY) AT 3000 MIN ⁻¹				THIS DRAWING REMAINS OUR EXCLUSIVE PROPERTY. IT IS ENTRUSTED ONLY FOR THE PURPOSE AGREED UPON AND MAY NOT BE USED FOR ANY OTHER PURPOSE. COPIES OR OTHER REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON. NEITHER ORIGINALS NOR REPRODUCTIONS MAY BE TRANSMITTED OR OTHERWISE MADE ACCESSIBLE TO A THIRD PARTY WITHOUT OUR WRITTEN CONSENT.		 MAPAL Präzisionswerkzeuge Dr. Kress KG		DATE	NAME	
ADDITIONALLY TO VA-NO. 07.05.01 MARK WITH:				DIMENSIONAL TOLERANCES PER ISO 2768-F UNLESS OTHERWISE SPECIFIED	DIMENSIONS NOT SHOWN ARE MAPAL STANDARDS		REGISTERED WITH GERMAN AND FOREIGN PATENT OFFICES	DRAWN	02.10.14	BRT
								CHK.		
								APP.		
							SCALE: 1:1	A2		
TITLE:						ORIGI				
STEEP TAPER ADAPTOR. FORM AD. WITH CONTACT FACE						AA1				
TECHNICAL SPECIFICATION:				MATERIAL NUMBER:		DRAWING NO.:		INDE		
OS-AD-AD-FC050-MOD070-050-11				30630801		606355615-001-00-ED1		00		
REPLACES DWG. NO.:				REPLACED BY DWG. NO.:		SHEET 1 OF 1 SHEETS				

MACH.-NO.:	STATION:	SPINDLE:
PART-NAME:		
PART-NO.:		
MATERIAL:		
TOOL-NO.:	OP-NO.:	HOLE-NO.: