

1		2		3		4		5		6		7		8	
A										INDEX	CHANGES			DATE	NAME
B															
C															
D															
E															
F															

MEGA-PILOT-DRILL

30° AT Ø2.8

HP246

MAT

SEE CATALOG

WITH IC.

(10:1)

NON TOLERANCED DIMENSIONS

0.5 ...3	> 3 ...6	> 6 ...30	> 30 ..120	> 120 ..400	> 400 ..1000
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8

RADI, CHAMFERS

± 0.2	± 0.5	± 1	± 1	± 1	± 1
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ANGLES, DIM. OF THE SHORTER SIDE

bis 10	> 10 ...50	> 50 ...120	> 120 ...400	> 400
± 1°	± 30'	± 20'	± 10'	± 5'

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FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG

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MAPAL
Präzisionswerkzeuge
Dr. Kress KG

GENERAL TOLERANCE ISO 2768-mH
SIZE ISO 14405-1 Ⓔ

DIMENSIONS NOT SHOWN
ARE MAPAL STANDARDS

DATE OF ISSUE
2023-01-02

DATE

CREATED
JG

APPROVED

SCALE
5:1

DOCUMENT
607896701-000-01-ED1

MATERIAL NUMBER
31080888

TECHNICAL SPECIFICATION
SCD581-0280-2-2-142HA-HP246

FORMAT
A3

INDEX
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ORIGIN
MED

SHEET
1/1