



| INDEX | CHANGES | DATE | NAME |
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|       |         |      |      |

| NON TOLERANCED DIMENSIONS        |        |        |        |        |         |
|----------------------------------|--------|--------|--------|--------|---------|
| 0.5                              | > 3    | > 6    | > 30   | > 120  | > 400   |
| ...3                             | ...6   | ...30  | ...120 | ...400 | ...1000 |
| ± 0.1                            | ± 0.1  | ± 0.2  | ± 0.3  | ± 0.5  | ± 0.8   |
| RADII, CHAMFERS                  |        |        |        |        |         |
| ± 0.2                            | ± 0.5  | ± 1    | ± 1    | ± 1    | ± 1     |
| ANGLES, DIM. OF THE SHORTER SIDE |        |        |        |        |         |
| bis 10                           | > 10   | > 50   | > 120  | > 400  |         |
| ...50                            | ...120 | ...400 |        |        |         |
| ± 1°                             | ± 30'  | ± 20'  | ± 10'  | ± 5'   |         |

|   |  |  |                             |                |  |               |
|---|--|--|-----------------------------|----------------|--|---------------|
| MAPAL ©<br>FABRIK FUER PRAEZISIONSWERKZEUGE DR. KRESS KG  |  | TITLE<br>MEGA-DRILL-STEEL-PLUS, SHANKFORM HAK, COATED                            |                             |                |  | FORMAT<br>A2  |
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|   |  |  | DATE                        | APPROVED       | MATERIAL NUMBER<br>30802109                              | ORIGIN<br>ALD |
| GENERAL TOLERANCE ISO 2768-mH<br>SIZE ISO 14405-1   |  | DIMENSIONS NOT SHOWN<br>ARE MAPAL STANDARDS                                      |                             | SCALE<br>5:1   | TECHNICAL SPECIFICATION<br>SCD601-0315-2-2-140HA03-HP358 | SHEET<br>1/1  |