A	1 2 3		5 6		9 10 INDEX CHANGES	11 12 DATE NAME DATE NAME A A NON TOLERANCED DIMENSIONS A 0.5 > 3 > 6 > 30 > 120 > 400 3 6 30 120 400 00 ± 0.1 ± 0.2 ± 0.3 ± 1 ± 1 ANGLES, DIM. OF THE SHORTER SIDE > 10 > 50 > 120 > 400 400 400 400 ± 10 50 120 400 400 400
C	OPTIMILL-3D-BN-GRAPHITE,Z=2 HC116	-	50±1 (32.825)		1.5 ^{+0.3} CUTTING LENGTH	C
E	M 20:1	94 H2		(\$1.64.2) (\$0.95_0.01	01-0- Contraction of the second secon	E
G	REGRINDING INFOTIPOOUTER DIAMETEROFLUTEO					G
	ADDING OF WORKING LENGTH O ADDING OF WORKING DIAMETER O DECOATING O • YES • OPTIONAL ONO 1 2 3	4	5 6	ALL RIGHTS FOR THE INVENTIONS, KNOW-HOW, TECHNICAL SOLUTIONS AND DESIGNS SHOWN ON THE DRAWING ARE ENTITLED TO MAPAL ONLY, AS FAR AS MAPAL DID NOT REGISTER PROPERTY RIGHTS HEREUPON YET, MAPAL FORMALLY RESERVES THE RIGHT FOR THE REGISTRATION OF PROPERTY RIGHTS. THE DRAWING AS WELL AS THE MATTERS SHOWN ARE STRICTLY CONFIDENTIAL. REPRODUCTIONS MAY ONLY BE MADE FOR THE PURPOSE AGREED UPON NEITHER THIS DRAWING NOR COPIES THEREOF MAY BE MADE ACCESSIBLE TO THIRD PARTIES. WITH THE DELIVERY OF THIS DRAWING NO RIGHT TO USE IT FOR ANY PURPOSE IS GRANTED.	MAPAL 2023-02-09 D Präzisionswerkzeuge DATE APPI Dr. Kress KG DATE APPI TOLERANCE ISO 2768-mH DIMENSIONS NOT SHOWN SC	AMOND COATED EATED DOCUMENT INDEX DKO 607905451-000-00-ED1 00 PROVED MATERIAL NUMBER ORIGIN 31152828 ALD CALE TECHNICAL SPECIFICATION SHEET 5:1 MBN110-010-0050-1000X050-HC116 1/1 11 12

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